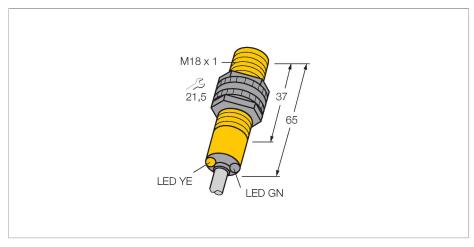


# S18SN6FF25 Photoelectric Sensor – Diffuse Mode Sensor with Fixed-Field Background Suppression





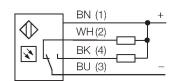
### Technical data

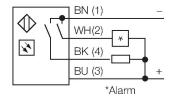
Туре	S18SN6FF25
ID	3056607
Optical data	
Function	Proximity switch
Operating mode	Background suppression, non-adjustable
Light type	IR
Wavelength	880 nm
Range	025 mm
Electrical data	
Operating voltage	1030 VDC
No-load current	≤ 25 mA
Short-circuit protection	yes / Cyclic
Reverse polarity protection	yes
Output function	Connection programmable, NPN
Switching frequency	≤ 160 Hz
Readiness delay	≤ 100 ms
Response time typical	< 3 ms
Overcurrent release	> 220 mA
Mechanical data	
Design	Tube, S18
Dimensions	Ø 18 x 65 mm
Housing material	Plastic, Thermoplastic material
Lens	plastic, Acrylic
Electrical connection	Cable, 2 m, PVC
Number of cores	4
Core cross-section	0.5 mm <sup>2</sup>

### **Features**

- Cable, 2 m
- ■Protection class IP67
- ■Ambient temperature: -40...+70 °C
- ■Operating voltage: 10...30 VDC
- ■NPN switching output, changeover

## Wiring diagram





# Functional principle

The emitter and receiver are incorporated in a single housing. The light reflection of the target is detected and triggers the sensor to switch. Thus the switching distance largely depends on the reflectivity of the target.

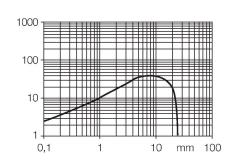
Excess gain curve

Excess gain in relation to the distance



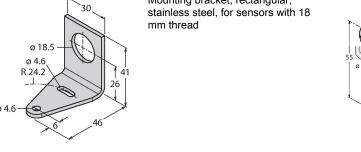
# Technical data

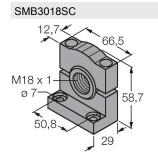
Ambient temperature	-40+70 °C
Protection class	IP67 IP69
Special features	Wash down
Power-on indication	LED, Green
Switching state	LED, Yellow
Error indication	LED, green, Flashing
Excess gain indication	LED
Alarm display	LED yellow Flashing
Tests/approvals	
MTTF	448 years acc. to SN 29500 (Ed. 99) 40 °C
Approvals	CE, UL, CSA



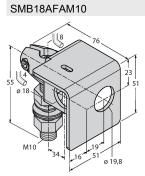
## Accessories

SMB18A 3033200 Mounting bracket, rectangular, mm thread ø 18.5





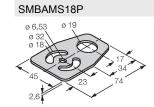
3053952 Mounting bracket, PTB black, for sensors with 18 mm thread



Mounting bracket, material VA 1.4401, for M10 x 1.5 thread, thread length 18 mm

3012558

3073134



Mounting bracket, stainless steel, for sensors with 18 mm thread